



# RUTLAND PLASTICS

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## Krauss Maffei 80T Moulding Machine Detail

Description		Krauss Maffei 80 (x2)	Krauss Maffei 80	Krauss Maffei 80
Tonnage		80	80	80
Shot Weight		185gms	185gms	250gms
Year Entered Service		1997	1999	2005
Gas Injection Capable		Yes	Yes	Yes
Tool Height	Minimum	250mm	250mm	152mm*
	Maximum			
Between Tie Bars	Horizontal	405mm	405mm	405mm
	Vertical	405mm	405mm	405mm
Platens	Horizontal	610mm	610mm	610mm
	Vertical	610mm	610mm	610mm
Maximum Stroke		500mm	500mm	500mm
Maximum Daylight		750mm	750mm	750mm
Ejection Stroke		150mm	150mm	150mm
Number of Core Pullers		1	1	2
Robot		No	No	Yes
Accumulator		No	No	Yes
QMC System		No	No	No
Screw Diameter		40mm	40mm	45mm
Notes	Shot weight refers to polystyrene dependent on processing material and processing conditions.			
	*Reduced due to magnetic platen. Minimum magnetic area: 300mm High x 240mm Wide			

**Call 01272 723476 NOW**

To find out how Rutland Plastics can help you

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[www.rutlandplastics.co.uk](http://www.rutlandplastics.co.uk)



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