



# RUTLANDPLASTICS

Right People Right Partner

## Haitian 250T Moulding Machine Detail

<b>Description</b>		Haitian
<b>Tonnage</b>		250
<b>Shot Weight</b>		410 grams
<b>Year Entered Service</b>		2024
<b>Gas Injection Capable</b>		<b>Yes</b>
<b>Tool Height</b>	<b>Minimum</b>	220 mm
	<b>Maximum</b>	<b>680 mm</b>
<b>Between Tie Bars</b>	<b>Horizontal</b>	580 mm
	<b>Vertical</b>	580 mm
<b>Platens</b>	<b>Horizontal</b>	850 mm
	<b>Vertical</b>	850 mm
<b>Maximum Stroke</b>		540 mm
<b>Maximum Daylight</b>		1220 mm
<b>Ejection Stroke</b>		150 mm
<b>Number of Core Pullers</b>		<b>2</b>
<b>Robot</b>		N/A
<b>Accumulator</b>		<b>No</b>
<b>QMC System</b>		<b>No</b>
<b>Screw Diameter</b>		50 mm
<b>Notes</b>	Shot weight refers to polystyrene dependent on processing material and processing conditions.	

Call 01572 723476  
 enquiries@rutlandplastics.co.uk  
 www.rutlandplastics.co.uk



Q6391 EMS517192 MDS96423